


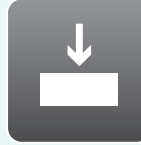

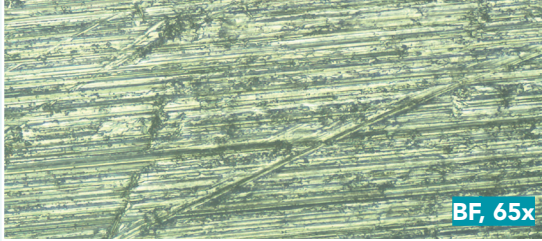



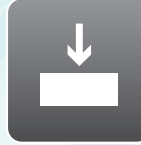

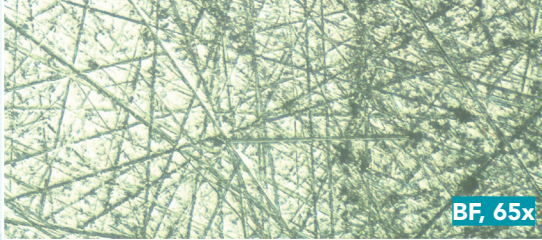



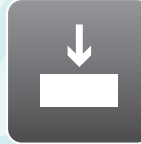

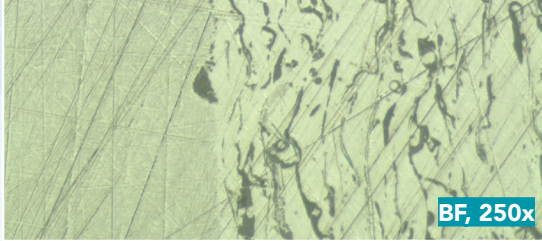





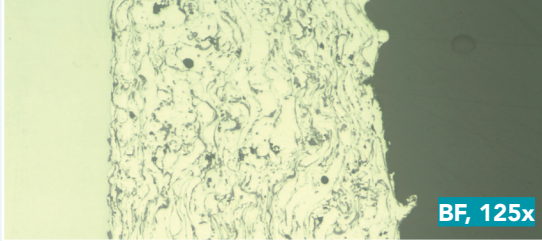


Aka-Brief #5 Plazma Sprey Kaplamalı Parçalar

| | | | | | | |
|---|--|--|--|--|--|--|
| 1 |  |  |  |  |  |  |
| | Piatto 120 | Su | 300 rpm | 3 5 N | Düğüneşene kadar | BF, 65x |
| 2 |  |  |  |  |  |  |
| | Allegan 9 | DiaMaxx Poly 9 µm | 150 rpm | 3 5 N | 5 : 0 0 d a k | BF, 65x |
| 3 |  |  |  |  |  |  |
| | Allegan 3 | DiaMaxx Poly 3 µm | 150 rpm | 3 5 N | 5 : 0 0 d a k | BF, 250x |
| 4 |  |  |  |  |  |  |
| | Daran | Fumed Silica 0.2 µm Alkaline | 150 rpm | 2 5 N | 2 : 0 0 d a k | BF, 125x |

Belirtilen zamanlar 300mm lik sistemler için ve baskı güçleri ise 40mm çapında tek numune içindir

250mm lik sistemler için zamanlar %30, 200mm lik sistemler için ise %100 arttırılmalıdır.

Daha geniş numuneler için baskı gücü arttırılmalı, daha küçük numuneler için ise azaltılmalıdır.

Zaman ve baskı gücü donanımına göre değişiklik gösterebilir.